



Tools needed:

Marker "pen" / talcum powder

Hammer

Wooden block

Hole puncher 24-25mm / 1" Ø or a 1€ coin

Thinner or similar

Screwdriver Phillip

Suit sealing

Piece of rag

Mark position with a pen or chalk.



Put the wooden block inside the suit.



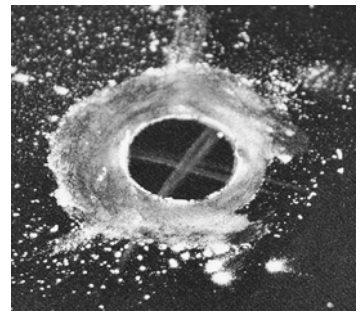
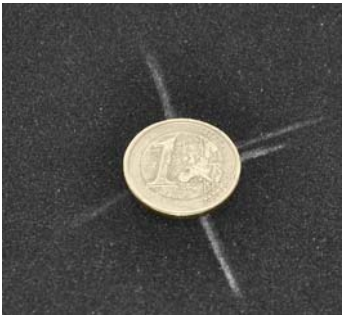
Short end of the block up.



Minimum Ø 25mm/1"



If puncher is not available, use a 1€ coin to outline the hole.



If installed on a double layer suit, spread some paste between the two layers.



Apply the paste in an even layer.



Make sure the hose is pointing in the right direction.



Turn the ring nut on.

Before the ring nut is tightened, twist the valve a few degrees back and forth, e.g. 11 - 1 o'clock to make sure the paste layer is even.

Leave the paste to dry according to paste manufacturer's recommendations.



Screw down the lid to closed position.  
Insert the lock screw and screw it to it's end without force.

Unscrew the lid gently to learn where the open position is.



Post dive:  
Rins the valve with a chlorine and water mix.



Make a weak mix of "chlorine" and water.  
A plastic bag will do fine.

Put down the hose.  
Grab the bag and hose with one hand.

Make sure the valve is open.  
Gently and slowly squeeze the bag to make the mix run through.

**Always:**  
Clean the valve  
If not in use, plug the catheter hose.  
Avoid sand from socks and garments.  
After some time out of use,  
gently "press" some water through the system  
or just breathe through it. Balance valve should open  
when you inhale.  
Balance valve should **not** open while exhaling.

**Never:**  
Use an air gun to blow through the hose.  
Overdose the mixture of chlorine.  
Press too fast and hard when rinsing.

Questions or information:

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